



Gripperabmessungen in mm

	Größe #3	Größe #4	Größe #5	Größe #6
A	8.4	11.0	14	17.5
B	3.0	4.5	5.0	6
C	4.1	5.6	7.4	9.4
D	9.01 ± 0.01	12.01 ± 0.01	15.01 ± 0.01	19.015 ± 0,015
E	R 1.90	R 2.20	R 3.0	R 3.80

	Gewindebohrung	Senkkopfschraube
#3	M3 x 0.5 x 6 MIN.	M3 x 8 DIN 7991
#4	M4 x 0.7 x 8.5 MIN.	M4 x 12 DIN 7991
#5	M5 x 0.8 x 8.5 MIN.	M5 x 12 DIN 7991
#6	M6 x 1 x 11.5 MIN.	M6 x 16 DIN 7991

Material: Werkzeugstahl Rc 59-63, brüniert

SCALE: 1:0.5 DO NOT SCALE DRAWING

FIRST ANGLE

Unspecified Tolerances Unless Otherwise Specified
 X ±0.2
 X.X ±0.1
 X.XX ±0.05
 Angles ±0 -30'

DO NOT SCALE DRAWING

BREAK SHARP EDGES .005 - .020
 FILLET RADII .005 - .020

CHICK Workholding Solutions
www.walterbautz.de

GRIPPER INSTALLATION

30 JUL 2018 750-0242 REV

SHEET 1 OF 1 GST